

Technical Data Sheet

Matrixx FPR1B20CCBK-V

Polypropylene
LyondellBasell Industries
Engineering Plastics

Product Description

FPR1B20CCBK-V is a 20% Glass-Reinforced, Chemically Coupled Polypropylene

General

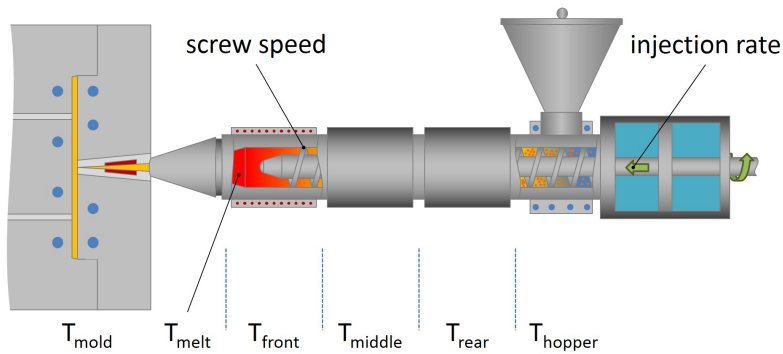
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Chemically Coupled
Appearance	• Black • Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	6000 psi	41.4 MPa	ASTM D638
Tensile Elongation (Break)	6.0 %	6.0 %	ASTM D638
Flexural Modulus	390000 psi	2690 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.5 ft·lb/in	80 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	250 °F	121 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 220 °F	82 to 104 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	390 to 470 °F	199 to 243 °C
Middle Temperature	390 to 470 °F	199 to 243 °C
Front Temperature	390 to 470 °F	199 to 243 °C
Processing (Melt) Temp	390 to 470 °F	199 to 243 °C
Mold Temperature	60 to 150 °F	16 to 66 °C
Injection Rate	Moderate	Moderate
Back Pressure	< 50.0 psi	< 0.345 MPa
Screw Speed	20 to 60 rpm	20 to 60 rpm
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

Drying not normally required

Notes

These are typical property values not to be construed as specification limits.